

James Walker	General Inspection	Date: Oct 24, 2023	Rev: 12	Page: Page 1 of 3	Document No: FMP 14 Approved by: Quality Manager
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REASON FOR UPDATE:

1. Note 2 added to swim lane header
2. Note 1 modified to clarify 1st off/Batch replacement for Critical Inspection
3. Removal of sample Critical Inspection record
4. Clarification that for 1st off inspection all cavities shall be inspection for both compression and injection moulding tooling

ASSOCIATED DOCUMENTS: **OPI Ref:** [OPI 08](#) **QPD Ref:** [QPD 08](#), [QPD 84](#), [QPD 79](#), [QPD 79A](#)

1. PURPOSE

1.1 To provide a documented procedure for general inspection.

2. SCOPE

2.1 This document applies to all those involved in general inspection.

3. RESPONSIBILITY

3.1 The Operations Manager Production is responsible for updating and communicating the details within this procedure.

3.2 It is the responsibility of all personnel coming into contact with seals to ensure that they are clean and free from Foreign Object Debris.

4. PROCEDURE

4.1 See flow charts on following pages.

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